

Content	Description
ERROR	Fault indicator.
FWD	Clockwise rotation indicator.
REV	Anticlockwise rotation indicator.
ANALOG	Analog input frequency indicator.
SEGMENT	Segment input frequency indicator.
PANEL	Panel input frequency indicator.
Digital tube	Inverter runtime frequency. If inverter stops, it flashes. The display data is given by "Pn01" data.

Chapter 4 Parameter Set Method

4.1 Parameter set and modification

Set parameter when inverter is stopped and the parameter is not locked (Pn32=1). First, enter parameter set menu by push button "SET". Second, push button ▲/▼ to choose the certain item. Third, push button "SET" again to enter the item. Fourth, push button ◀/▶ to choose certain bit and push ▲/▼ to modify the value. Finally, push button "SET" to save the new parameter or push button "STOP" to parent menu without any saving.

Push button "SET" to save the new parameter or push button "STOP" to parent menu without any saving.

4.2 Button notice

When modify parameters, long push ▲/▼ to rolling number of current bit between 0-9.

*Garment modification
Power Button*

Chapter 5 Table of Configure Parameters

Item	Description Modify by button ▲ or ▼	Range Modify by button ▲ or ▼	Default	Default Value
			(3)	(6)
Pn 01	Default display content	1-30000	1	1
Pn 02	Initial start up frequency by panel or other method	0.01-400.00/00	400Hz	50
Pn 03	Source of runtime frequency	1-7	2	1
Pn 04	Source of runtime command	1-2	1	1
Pn 05	clockwise / anticlockwise disable	1-3	3	3
Pn 06	Method to stop inverter	1-2	2	2
Pn 07	Start again by external signal	1-2	1	1
Pn 08	Acceleration time	000.01S-650.00S	50S	10S
Pn 09	Deceleration time	000.01S-650.00S	50S	10S
Pn 10	Maximum runtime	000.10Hz-400.00Hz	400Hz	50Hz
Pn 11	Minimum runtime	000.10Hz-400.00Hz	1.5Hz	1.5Hz
Pn 12	Motor rating frequency	010.00Hz-400.00Hz	400Hz	50Hz
Pn 13	Torque compensation	0.0-4.0	0.0	0.0
Pn 14	Torque compensation	0.01Hz-600.00Hz	500Hz	80Hz
Pn 15	Startup DC braking voltage	1V-100V	30V	30V
Pn 16	Startup DC braking time	000.00S-650.00S	0S	0S
Pn 17	Stop DC braking voltage	1V-100V	30V	30V
Pn 18	Stop DC braking time	000.00S-650.00S	0S	0S
Pn 19	Source of multi-segment speed 0	1-5	1	1
Pn 20	Multi-segment frequency speed 1	000.10 Hz-400.00Hz	10	10
Pn 21	Multi-segment frequency speed 2	000.10 Hz-400.00Hz	20	20
Pn 22	Multi-segment frequency speed 3	000.10 Hz-400.00Hz	30	30
Pn 23	Multi-segment frequency speed 4	000.10 Hz-400.00Hz	40	40

*Pn 01 discharge - power default
display - discharge*